

L27 ANSWER 2 OF 2 WPINDEX COPYRIGHT 2000 DERWENT INFORMATION LTD
AN 1983-59949K [25] WPINDEX *In Japanese
DNC C1983-058177

TI Curing fibre-cement boards - by impregnating non-hardened boards with hardening accelerator, then curing.

DC F09 L02
PA (MATW) MATSUSHITA ELECTRIC WORKS LTD
CYC 1
PI JP 58079887 A 19830513 (198325)* 2p
JP 61027355 B 19860625 (198629)
ADT JP 58079887 A JP 1981-175925 19811102
PRAI JP 1981-175925 19811102
AB JP 58079887 A UPAB: 19930925

Non-hardened fibre-cement boards prepd. by wet machine, are impregnated with a hardening accelerator and heaped up and hardened by curing.

Central part and end part of fibre-cement board made are made to have uniform qualities. Curing time of fibre-cement board is shortened, (i.e., hardening takes place rapidly).

Fibre-cement board comprising cement, fibre, gypsum, etc. is prepd. by wet machine, then the whole of the wet board or the end part of the wet board is impregnated with hardening accelerator (e.g. calcium chloride, sodium chloride, potassium sulphate, alum) in amt. of 5-100 g(in terms of solid matter) per 1 m² of board by spraying, roll coating or immersion. The boards are dehydrated by pressing and heaped up and cured by heating in moist atmos.